The effect of Mn on the microstructure and properties of BaSrTiO<sub>3</sub> with B<sub>2</sub>O<sub>3</sub>-Li<sub>2</sub>CO<sub>3</sub>

Tao Hu<sup>\*a</sup>, Tim J. Price<sup>b</sup>, David M. Iddles<sup>b</sup>, Antti Uusimäki<sup>a</sup>, Heli Jantunen<sup>a</sup>

<sup>a</sup>University of Oulu, Microelectronics and Materials Physics Laboratory and EMPART Research Group of

Infotech Oulu, P. O. BOX 4500, FIN-90014 Oulu, Finland

<sup>b</sup>Filtronic Comtek, Ceramics Division, WV10 7DB Wolverhampton, United Kingdom

**Abstract** 

Integration of ferroelectric tunable components into dielectric layers of low temperature

co-fired ceramic (LTCC) systems enables the realization of more functional MCMs for

telecommunication applications. A composition designed for the low temperature sintering of

ferroelectric BST material has been developed based upon previous work. Small amount of

manganese is introduced to modify the properties of ferroelectric BaSrTiO<sub>3</sub> LTCC

compositions. The effects of manganese on sintering behaviour, microstructure, relative

permittivity, dissipation factor and tunability are studied. Manganese enhances the sintering of

the BST due to an increase in the amount of oxygen vacancies and which yields an

improvement in the electrical properties of BST.

Keywords: A. Firing; B. Microstructure-final; C. Dielectric properties; LTCC material

<sup>\*</sup> Corresponding author. Tel.: +358 8 5532725; Fax: +358 8 5532728. E-mail address: hutao@ee.oulu.fi