

## Effect of additives on dielectric loss of AlN ceramics

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### Abstract

We investigated dielectric loss tangent of AlN sintered bodies.  $Y_2O_3$  and MgO were respectively added in the proportions of 0.5 or 1.0 mol% as sintering additives to AlN powder, and pressureless sintering was performed in a nitrogen flow atmosphere at 1850 °C or 1900 °C for 2 hours. The AlN sintered body became denser due to addition of MgO, and sufficient densification was achieved at a relative density of 0.955 - 0.998. The dielectric tangent at 28 GHz was  $2.0 \times 10^{-3}$  -  $6.3 \times 10^{-3}$  for no addition of MgO, and a satisfactory value of  $2.3 \times 10^{-3}$  -  $4.5 \times 10^{-3}$  was obtained for 1 mol% addition of MgO.